Technical Data Sheet

Polystone® G EL black extruded

PE-HD / PE 300

Typical characteristics

- Good weldability
- Easy processing
- Chemical resistant
- Good mechanical properties

Typical industries

- 化学处理行业

	Test method	Unit	Guideline value
General properties			
Density	DIN EN ISO 1183-1	g / cm^3	>0,98
Water absorption	DIN EN ISO 62	%	0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Flammability (Thickness 3 - 10 mm)	DIN 4102		B2
Mechanical properties			
Yield stress	DIN EN ISO 527	MPa	>22
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1100
Notched impact strength	DIN EN ISO 179	kJ / m^2	>5
Shore hardness	DIN EN ISO 868	scale D	>65
Thermal properties			
Melting temperature	ISO 11357-3	°C	130 ... 135
Coefficient of linear thermal expansion	DIN 53752	10^{-6} / K	150 ... 230
Service temperature, long term	Average	°C	-50 … 80
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	67
Thermal conductivity	DIN EN ISO 22007-2	W / (m * K)	0,40
Thermal capacity	DIN EN ISO 11357-4	kJ / (kg * K)	1,90
Electrical properties			
Volume resistivity	DIN EN 62631-3-1	Ω * cm	10^5
Surface resistivity	DIN EN 62631-3-2	Ω	10^5

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